

Date: Wednesday, 13/05/2009 1:37:28 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 47945		
Estimate Number	: 13933		
P.O. Number	:	Part Number	: D38912
This Issue	: 13/05/2009 S.O. No. :	Drawing Number	: D3891 PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	:	Due Date	: 15/05/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-05-13</u>		
Comment	: Est Rev:A 09.05.13 new issue EC verified by:JLM		

## Additional Product

# PROTOTYPE

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

MLEXS125F6002904

GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total: 5.1815 sf(s)

GE PLASTICS LEXAN SHEET 0.125"

Batch: 111710 1895-14

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3891

Dwg Rev: PROTOProg Rev: TYPE 1895-14

2- Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

1895-14

ENGINEERING

APPROVAL



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



FOR ENGINEERING USE ONLY



Comment: SECOND CHECK

REDESIGN REQ'D09.05.13

5.0

PACKAGING

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

TO BE SCRAPPED  
BY CP



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47945

Part Number: D38912

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

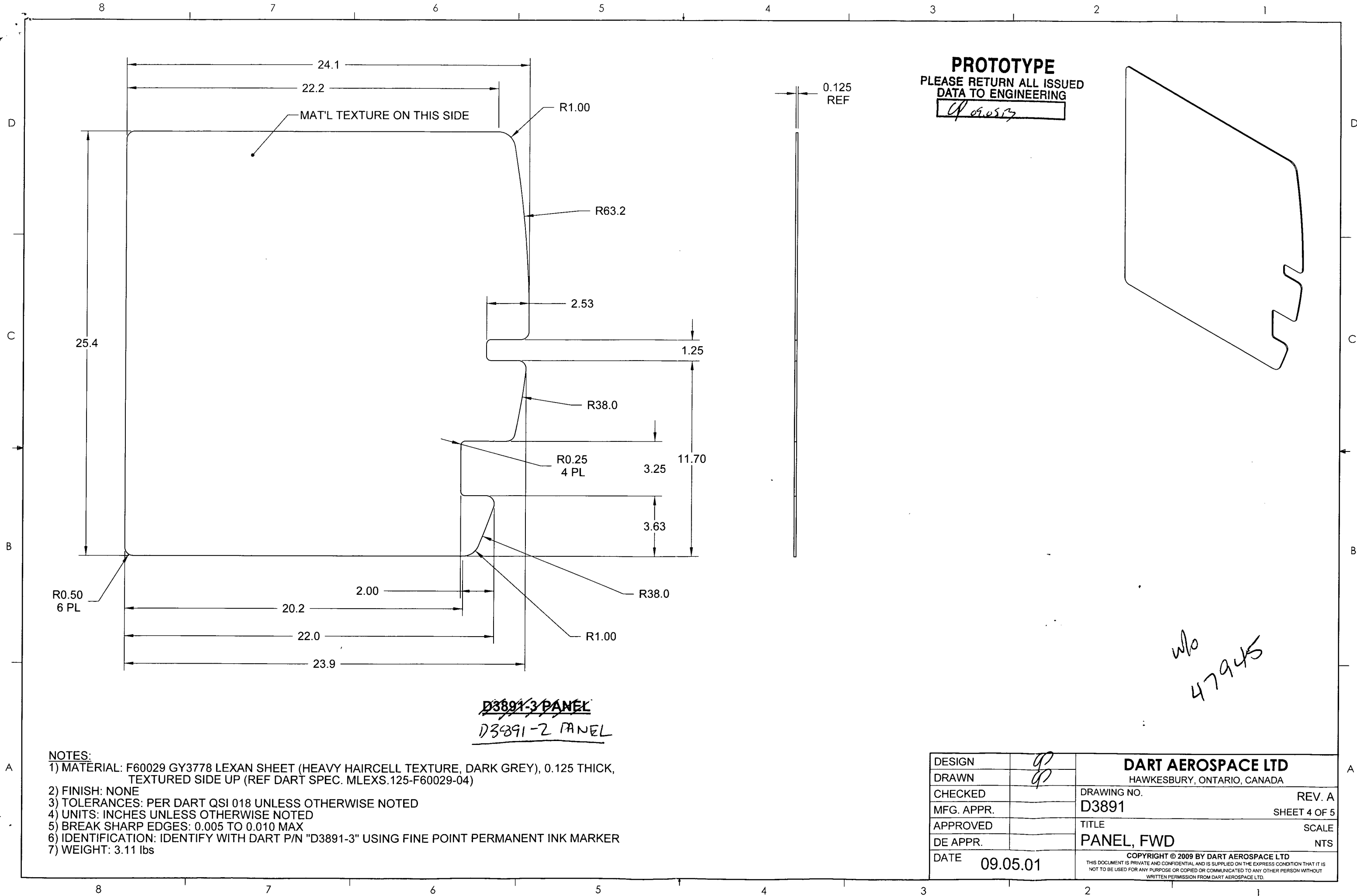
Job Completion



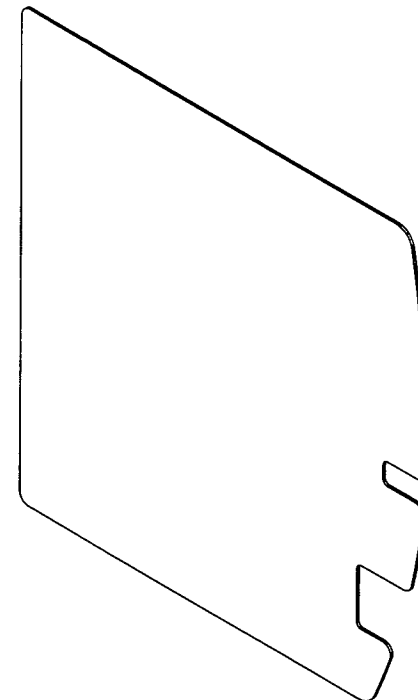
#0028017 MF  
09-05-19








PROTOTYPE  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
09.05.01



W/O  
47945

- NOTES:
- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-3" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 3.11 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. <b>D3891</b> <span>REV. A</span> <span>SHEET 4 OF</span>
MFG. APPR.		
APPROVED		TITLE <b>PANEL, FWD</b> <span>SCALE</span> <span>NTS</span>
DE APPR.		
DATE <b>09.05.01</b>		<b>COPYRIGHT © 2009 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>